

Date: Tuesday, 11/12/2007 1:45:48 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: LANYARD ASSEMBLY		
Job Number	: 36250			Part Number	: D269024		
Estimate Number	: 12306			Drawing Number	: D2690 REV. B2		
P.O. Number	: N/A			Project Number	: N/A		
This Issue	: 11/12/2007 S.O. No. : N/A			Drawing Revision	: B2		
Prsht Rev.	: NC			Material	: N/A		
First Issue	: N/A			Due Date	: 18/12/2007 Qty: 5 Um: Each		
Previous Run	: 35602						
Written By							
Checked & Approved By							
Comment	: Est: C 01.08.24 Removed Manufacturer Release						
	Certification SM/EC						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :		
1.0	CBL460	Loop Sleeve		
		 Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s) Loop Sleeve Pick: Qty Part Number Description Batch 2 CBL-460 Loop Sleeve <u>B#103927</u> <u>SAD 07-12-11</u> <u>6</u>		
2.0	CBL1240	Cable		
		 Comment: Qty.: 2.0000 f(s)/Unit Total : 10.0000 f(s) Cable Pick: Qty Part Number Description Batch 17" CBL-1240 Cable <u>B#102439</u> <u>SAD 07-12-11</u> <u>5</u>		
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1		
		 Comment: SMALL & MEDIUM FAB RESOURCE 1 Assemble as per Dwg D2690 <u>SAD 07-12-11</u> <u>5</u>		
4.0	QC5	INSPECT WORK TO CURRENT STEP		
		 Comment: INSPECT WORK TO CURRENT STEP <u>SAD 07-12-11</u> <u>5</u>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1		
		 Comment: PACKAGING RESOURCE #1 Identify and Stock Location <u>GA</u> <u>SAD 07-12-11</u> <u>5</u>		

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Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(3)

Comment: FINAL INSPECTION/W/O RELEASE

11/12/07

Job Completion



WJ,12/12

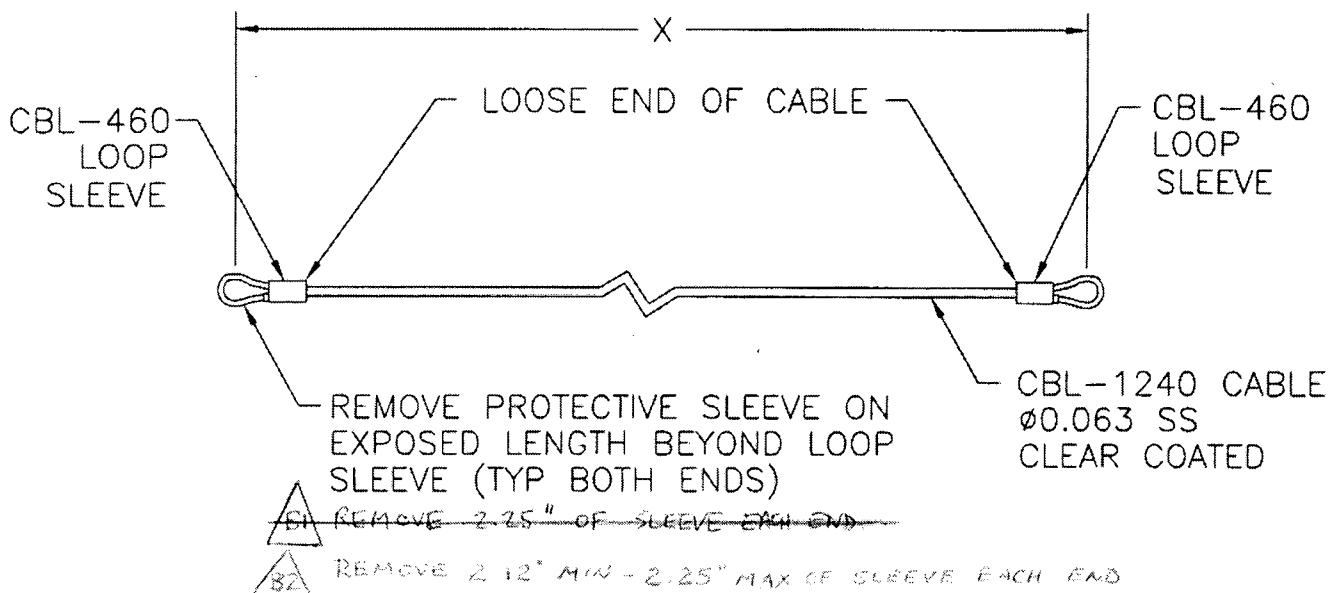
DART

DESIGN <i>MM</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>MM</i>	APPROVED <i>BW</i>	DRAWING NO. D2690	REV. B SHEET 1 OF 1
DATE 97.10.02		TITLE LANYARD ASSEMBLY	SCALE NTS

RELEASED

97.10.03 KE

TSR 4374

D2690-XX = LENGTH IN INCHES

NOTE: CUT CABLE 2.50* INCHES LONGER THAN 'X' LENGTH.
 FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH
 SLEEVE AT END OF LOOSE END OF CABLE WITH
 CBL-705 CRIMPING TOOL.
 *ADDITIONAL LENGTH MAY BE NECESSARY IN
 SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER
 ASSEMBLY WITH ATTACHING PARTS.

DEO's